



# SIMULTANEOUS MEASUREMENT OF MONOCLONAL ANTIBODY & EXCIPIENT CONCENTRATIONS USING NEAR-IR SPECTROSCOPY

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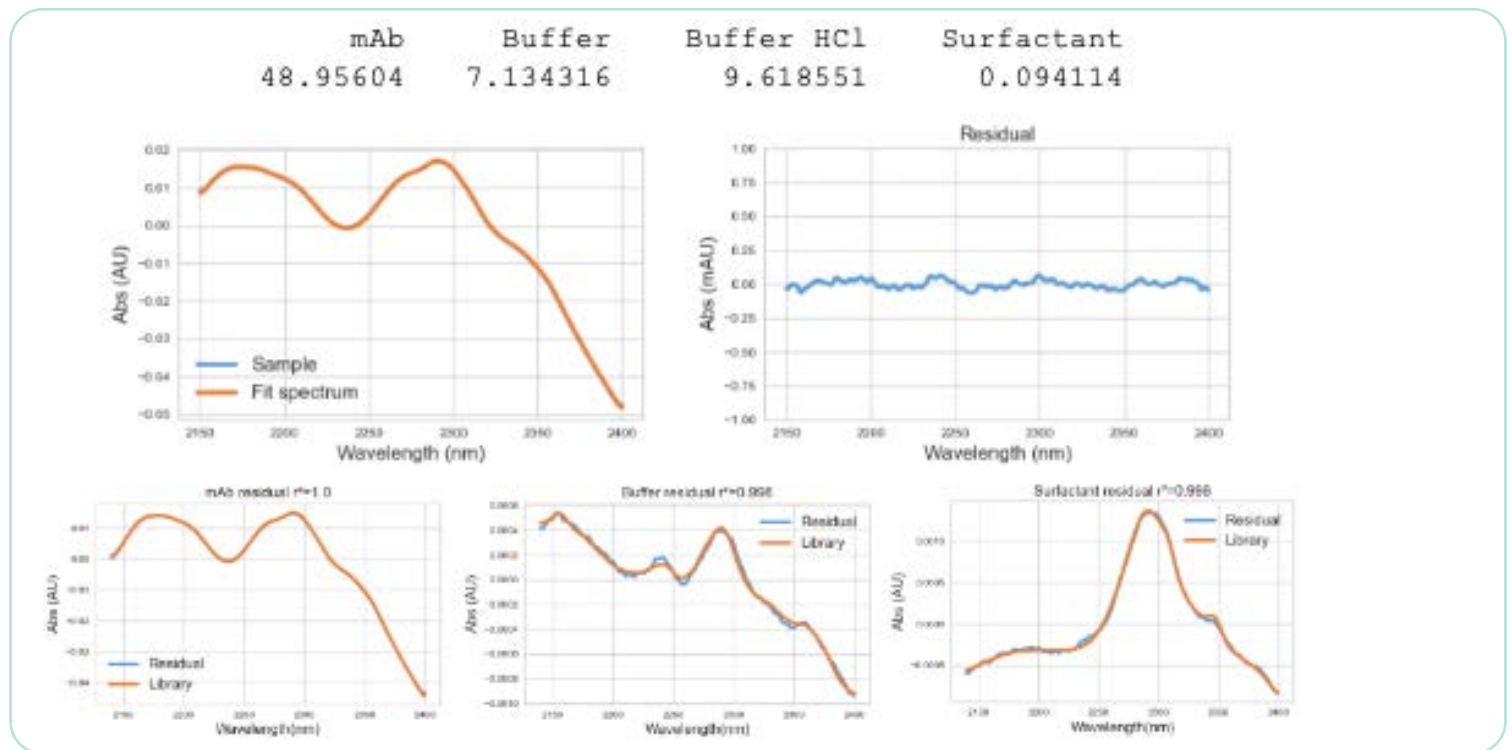
## BACKGROUND

- Measuring antibody & excipient concentrations is of great importance in biomanufacturing (particularly for the final drug substance)
- Excipient concentrations can range widely, with surfactants typically at low quantities (< 0.05%)
- Various offline methods are used for measurements, & often require lengthy turnaround times
- A single method to simultaneously measure antibody & excipient concentrations (including surfactants) could enhance process monitoring & contribute to real-time release initiatives

## APPROACH

- Five excipients (one surfactant) & one antibody were selected for study
- Stock solutions were prepared with different combinations of excipients to achieve final solutions of varying complexity across desired concentration ranges
- Solutions were measured on Nirrin's NXT & the resulting spectra analyzed against the reference library in the accompanying software

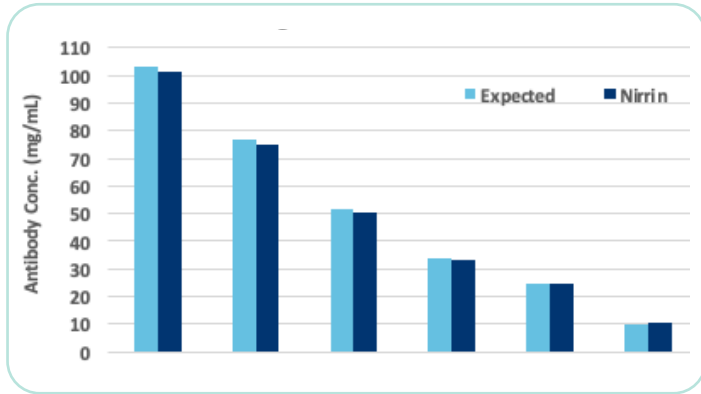
## EXAMPLE SPECTRA



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## RESULTS: mAB

- Average relative% error of 3.8% across entire sample set (over 30 samples examined) and observed concentration range



## KEY FINDINGS

- In general, the concentration estimates from the near-IR instrument showed good agreement with expected values, particularly for the antibody, sugar, and amino acid
- The instrument was able to detect the surfactant down to 0.01%
- Future work will further investigate detection of these excipients & explore applications of the technology for inline monitoring

## RESULTS: EXCIPIENTS

- Highlights: average relative% errors of 2.8% and 3.6% for the sugar and amino acid respectively across entire sample set & concentration ranges

| Excipients | Observed Conc. Ranges | Avg, Relative Difference |
|------------|-----------------------|--------------------------|
| Buffer     | 20mM                  | 9.8 mM                   |
| Sugar      | 40 - 300 mM           | 10.9 mM                  |
| Amino acid | 20 - 150 mM           | 5.9 mM                   |
| Chelator   | 2- 15 mM              | 2.6 mM                   |
| Surfactant | 0.01 - 1.0%           | 0.001 - 0.10 %           |